

textiles and finishes

Care and Cleaning

The following guide encompasses the Compile System line.

The guide was compiled using information from our “raw” material suppliers and is relevant only to our standard offering finishes and textiles.

FABRICS

To extend the life of your upholstered panels, regularly dust the panel to prevent airborne particles from penetrating the fabric surface.

For light soiling, use a damp cloth and blot the spot with very slight pressure, taking care never to soak the fabric. Dry with a clean cloth by blotting - never rub fabric. More intense stains can be treated the same way, but with a mild detergent. Always test fabric first in an unseen area before using any cleaning method.

PANEL FRAMES

The panel frames are manufactured out of sturdy aluminum with a powder coated enamel paint finish. To clean the frames of the panels, and all hardware associated with the Evolve line, simply utilize a clean, damp cloth. For stubborn stains on the panel frames, you may consider adding a mild detergent.

GLAZED PANELS

Cleaning of the glazing in panels should only be done with a damp lint-free cloth. A mild detergent can be used if necessary. Do not use paper towels in combination with a window cleaner-this may cause scratches to the glazing.

WORKSURFACES

The worksurfaces are manufactured using primarily Nevamar Brand laminates as the exposed surface. To properly clean these areas, it is best to use a clean, damp cloth and circular motion to prevent streaks. For stubborn stains, you are able to add a mild detergent to the water. Be certain not to use an ammonia-based solution. It will react with the PVC, or wood edge trim, causing permanent damage to the contacted areas.

ACCESSORIES

The accessories sold with the Evolve product line can be simply cleaned with a clean, damp cloth. If they are really dirty, a mild, non-abrasive solution may be added. Wipe with a damp cloth after the solution, and finally, a dry cloth.

LAMINATES – THERMALLY FUSED & HIGH PRESSURE

Absolute Acajou*	ACJ
Asian Night*	ASN
Avant Cherry*	AWC
Avant Honey*	AWH
Black*	BLK
Cloud*	BZD
Brushed Cobalt*	BRC
Clear Maple*	CMB
Custom Grey	CGY
Dark Espresso*	DES
Designer White*	DWT
Fashionista	FAS
First Class	FCL
Noce Biondo	(NBL)
Noce Grigio	(NGL)
Noce Leggero	(NEL)
Noce Medio	(NML)
Quartered Mahogany*	QTM
Sheer Beauty	SBY
Latte	SDT
Storm Grey	SOG
Walnut Heights*	WHE
Winter Cherry*	WCR
White Chocolate*	WHC

Additional paint and laminates may be available. Contact Evolve Customer Support for details.

* Matching Wood Grain PVC edge available.

* PVC panel and connector trims are discontinued. Effective 12/2014

* 1 1/8" Worksurfaces are discontinued.
Effective December 2014

PVC EDGE TRIM

Absolute Acajou	AAE
Asian Night	ASE
Avant Cherry	ACE
Avant Honey	AHE
Black	BLK
Cloud	BZD
Brushed Cobalt	BRC
Storm Grey (Charcoal)	CHR
Clear Maple	CME
Dark Espresso*	DES
Designer White	DWE
Fashionista	FAS
First Class	FCL
Nevada	NEV
Noce Biondo	(NBL)
Noce Grigio	(NGL)
Noce Leggero	(NEL)
Noce Medio	(NML)
Quartered Mahogany*	QTM
Sheer Beauty	SBY
Silver	SIL
Taupe	TPE
Tungsten	TUN
Walnut Heights	WHE
Winter Cherry*	WCR
White Chocolate*	CBE

* 1 7/16" HPW PVC Trim for Worksurfaces is not available in Dark Espresso (DES),

PAINT & FRAME COLORS

(for application to trim, steel components, PVC, vertical and horizontal members)

Black	BLK
Designer White	DWT
Fog	FOG
Nevada	NEV

WOOD VENEER WORKSURFACES*

Almond Cherry	AMW
Amber Cherry	ACW
Biscotti	BTW
Cocoa Walnut	CAW
Coral	CRW
Dark Cherry	DCW
Dark Walnut	DWW
Espresso Walnut	EWV
Evening Oak	EVW
Grey on Oak	GRW
Hazelnut	HAW
Java	JAW
Latte Walnut	LTW
Mahogany on Walnut	MHW
Milestone	MTW
Natural Maple	MPW
Natural Walnut	NLW
Red Cherry	RCW
Umber Walnut	ULW
Vintage Cherry	VNW
Walnut	WLW
Warm Cherry	WCW
White Maple	WMW

All wood veneer worksurfaces are 1.38" thick.

*Note: Wood veneer options for worksurfaces are available at an up charge and with an extended lead time. Contact Evolve Customer Support for details.

PANEL FABRICS – GRADE 1**Anchorage** - 35% Post - consumer Recycled Polyester and 65% Pre -consumer Recycled Polyester

Birch	AN40
Green Apple	AN41
Lapis	AN42
Straw	AN43
Wolf	AN44
Goose	AN45
Angora	AN46
Cumin	AN47
Asteroid	AN48
Geranium	AN49
Thistle	AN50
Graphite	AN51
Slate	AN52
Quarry Blue	AN53
Onyx	AN54
Pumpkin	AN55
Red Delicious	AN56
Sunshine	AN57
Waterfall	AN59
Vanilla	AN61
Vanilla	AN61
Cobalt	AN62
Cloud	AN64

Ease - 100% Recycled Polyester,

Stratus	EZ24
Pebble	EZ25
Glow	EZ26
Bloom	EZ27
Earthbound	EZ28
Nebula	EZ29
Terrain	EZ30
Fog	EZ32
Glacial	EZ33
Evening	EZ34

Expanse - 100% Post-Consumer Recycled Biodegradable Polyester

Sand	AX42
Vapor	AX43
Steel	AX44
Cinder	AX45
Morel	AX46
Driftwood	AX47
Hazel	AX48
Seed	AX49
Mineral	AX50
Breeze	AX51

Linea - 100% Post Consumer Recycled Polyester

Queue	LN41
Cord	LN42
Twine	LN43
Thread	LN44
Contour	LN45
Silhouette	LN46
Cable	LN47
Route	LN48

Loopy - 100% Recycled Polyester

Oyster	LP60
Putty	LP61
Marble	LP62
Hazelnut	LP63
Latte	LP64
Bay	LP65
Wild Rice	LP66
Harbor	LP67

Melody - 100% Recycled Polyester

Spray	ME40
Pond	ME41
Sand Bar	ME42
Silt	ME43
Pebble	ME44
Lake	ME45
Gravel	ME46
Boulder	ME47

Pinpoint - 100% Post-Consumer Recycled Polyester

Bliss	PN11
Delight	PN12
Dune	PN13
Infusion	PN14
Ebony	PN15
Fresh	PN16
Carrot	PN17
Splash	PN18
Vibe	PN19
Gala	PN20

Streak - 100% Recycled Polyester

Beach	SR81
Shade	SR86
Stretch	SR88
Sprint	SR89
Roll	SR91
Dart	SR92
Zoom	SR93
Splash	SR94
Whiz	SR95
Flash	SR96

Tek - 100% Recycled Polyester

Finesse	TX60
Grain	TX61
Essence	TX62
Warp	TX64
Mesh	TX67
Form	TX69
Spice	TX71
Glacier	TX72
Spring	TX73
Harmony	TX74
Smoke	TX75
Pebble	TX76

Terrace - 100% Post-Consumer Recycled Polyester

Lotus	TC60
Tigerlily	TC61
Shadow	TC62
Cobble	TC63
Cherry Blossom	TC64
Bluebell	TC65
Apple	TC66
Haze	TC67
Cerise	TC68
Twilight	TC69
Wintergreen	TC70
Ironwork	TC71
Flirt	TC73
Echo	TC74
Glacier	TC75

PANEL FABRICS— GRADE 2

Cyclone - 56% post-consumer recycled polyester and 44% polyester.

Stove Pipe	IM37
Stainless.....	IM40
Polished Pewter	IM41
Welded Steel	IM43
Etched Bronze.....	IM44
Fired Titanium.....	IM46
Chrome.....	IM49
Dark Annealed.....	IM50
Karat.....	IM54
Red Metal.....	IM55
Oxidized Bronze.....	IM56
Bright Ray.....	IM57
Bismuth Crystal	IM58
Gallium Blue.....	IM59

Dashing -100% Post-Consumer Recycled Polyester

Classic Silver.....	DS21
Refined Marble.....	DS22
Antique Sage.....	DS23
Polished Slate	DS24
Genteel Beige	DS25
Bespoke Tan	DS26
Dapper Grey.....	DS27

PET PANEL FABRICS

Amethyst.....	GPH
Apricot.....	APR
Black.....	BLK
Blue Smoke	BSK
Brick.....	BRI
Carnation.....	CNN
Denim	DEN
Emerald	EMD
Graphite.....	GPH
Harvest.....	HVT
Lapis	LAP
Mist	MTS
Navy	NVY
Pewter	PWT
Ruby.....	RBY
Shamrock.....	SHR
Sunflower	SFR
White.....	WHT

GRADE 1**Fusion** - 90% Virgin Polyester/ 10% Post-Consumer Recycled Polyester

Tangerine.....	FU71
Fresh.....	FU72
Moss.....	FU73
TomatoF.....	FU74
Aqua.....	FU75
Sandstone.....	FU76
Granite.....	FU77
Poppy.....	FU78
Cadet.....	FU79
Oasis.....	FU80
Graphite.....	FU81
Viola.....	FU82
Cobalt.....	FU83
Flax.....	FU84
Carbon.....	FU85

Illusion - 100% Virgin Polyester

Cappuccino.....	II01
Paprika.....	II02
Tropic.....	II03
Wicker.....	II04
Hemp.....	II05
Cayenne.....	II06
Maui.....	II07
Dusk.....	II08
Smoke.....	II09
Currant.....	II10
Fiji.....	II11
Ozone.....	II12
Ebony.....	II13

Jenny - 100% Polyester

Midnite.....	JN01
Ebony.....	JN02
Slate.....	JN03
Vermilion.....	JN07
Admiral.....	JN08
Charcoal.....	JN11
Silver Lining.....	JN25
Oatmeal.....	JN26
Sunflower.....	JN27
Cascade.....	JN28
Harvest.....	JN29
Mellon.....	JN30
Berry.....	JN31
Green Grass.....	JN32
Roast.....	JN33

Quilt - 100% Polyester

Black.....	QL10
Charcoal Grey.....	QL11
Navy.....	QL14
Wine.....	QL16
Silver.....	QL19
Feather.....	QL20
Dune.....	QL21
Meadow.....	QL22
Cadet.....	QL23
Geranium.....	QL24
Daisy.....	QL25
Quest.....	QL26
Punch.....	QL27
Tangerine.....	QL28
Cocoa.....	QL29

Terrace - 100% Post-Consumer Recycled Polyester

Lotus.....	TC60
Tigerlily.....	TC61
Shadow.....	TC62
Cobble.....	TC63
Cherry Blossom.....	TC64
Bluebell.....	TC65
Apple.....	TC66
Haze.....	TC67
Cerise.....	TC68
Twilight.....	TC69
Wintergreen.....	TC70
Ironwork.....	TC71
Pine Cone.....	TC72
Flirt.....	TC73
Echo.....	TC74

Urban - 62% Recycled Polyester / 32% Polyester

Ocean Blue.....	UR11
Blue Bayou.....	UR12
Green Grass.....	UR13
White Sand.....	UR19
Granite Rock.....	UR20
Gravel Road.....	UR21
Black Coal.....	UR22

Waterfall - 60% Virgin Polyester /40% Post - Consumer Recycled Polyester

Trance.....	WA40
Tryst.....	WA41
Splash.....	WA42
Victoria.....	WA43
Imagine.....	WA44
Sky.....	WA45
Rainforest.....	WA46
Rumble.....	WA47
Prism.....	WA48
Tranquility.....	WA49
Grand.....	WA50
Rushing.....	WA51
Majestic.....	WA52
Pacific.....	WA53
Dance.....	WA54

Waterfall - 60% Virgin Polyester /40% Post - Consumer Recycled Polyester

Lime.....	WV01
Mint.....	WV02
Stone.....	WV03
Flame.....	WV04
Mykonos.....	WV05
Savannah.....	WV06
Mesa.....	WV07
Plasma.....	WV08
Cancun.....	WV09
Quartz.....	WV10
Moonrock.....	WV11
Rubine.....	WV12
Corfu.....	WV13
Bluejay.....	WV14

GRADE 2 (FABRIC)**Imprint** - 100% Post-Consumer Polyester

Almond.....	IM70
Cork.....	IM71
Sand.....	IM72
Currie.....	IM73
Candy Apple.....	IM74
Ocean.....	IM75
Navy.....	IM76
Green Tea.....	IM77
Celery.....	IM78
Oregano.....	IM79
Walnut.....	IM80
Paprika.....	IM81
Graphite.....	IM82
Slate.....	IM83
Licorice.....	IM84

GRADE 3 (VINYL)

For availability of chair series in Vinyl, please contact a Global Sales Representative.

Allante FFree - 100% Vinyl Face / 100% Polyester Backing

Illusion	A01F
Bright White	A02F
White Crush	A03F
Ivory	A04F
Ice	A05F
Bleached Sand	A06F
Taupe Fawn	A07F
Warm Smoke	A08F
Autumn Rain	A09F
Cookie	A10F
Sierra Brick	A11F
Gibraltar	A12F
Chateau Grey	A13F
Golden Green	A14F
Oasis Green	A15F
Ink Black	A16F
Purple impulse	A17F
Italian Rose	A18F
Mountain Sky	A19F
Old Navy	A20F
Galaxy	A21F
Red Truffle	A22F
Chocolate Sundae	A23F
Province Blue	A24F
Eclipse	A25F

PANEL COM REQUEST FOR APPLICATION TEST

SEND COMPLETED FORM AND FABRIC TO:

Compile Customer Service
565 Petrolia Road, Doors 6-13
Toronto, Ontario M3J2X8
Phone: 416.739.5000
Attn: Eric Sam

Requested By: _____

Phone #: _____ Fax #: _____

Project Name _____ Dealer/Specifier _____

Dealer Contact: _____ Evolve CSR: _____

Phone #: _____ Fax #: _____

FABRIC INFORMATION

Fabric Manufacturer: _____

Color Name: _____ Color #: _____

Pattern Name: _____ Pattern #: _____

Content: _____

Weight: _____ Width: _____

Repeat Horizontal: _____ Repeat Vertical: _____

Other Comments: _____

REQUEST FOR APPLICATION TEST (THIS REQUIRES 2 YARDS OF FABRIC)

_____ Compile Panel _____ Compile Tackboard

Total Number of yards for testing: _____

Please Note:
Compile is not responsible for the duty and brokerage fees for C.O.M. Fabric to clear customs. These charges will be billed to the dealer on a separate invoice.

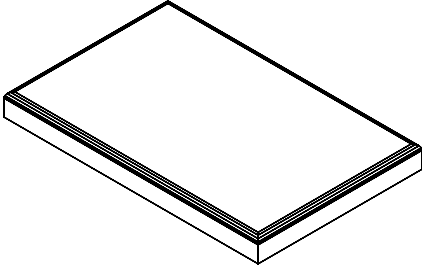
PANEL FABRIC SPECIFICATION SHEET

SEND COMPLETED FORM TO:		
Compile Customer Service 565 Petrolia Road, Doors 6-13 Toronto, Ontario M3J2X8 Phone: 416.739.5000 Attn: Eric Sam		
SUPPLIER	REMARKS:	
PATTERN		
WIDTH		
CONTENT		
LIGHT FASTNESS	REMARKS:	
FLAMMABILITY		
TUNNER TEST		
CUT PRICE	REMARKS:	
1 - 3 ROLLS		
4 ROLLS		
DIRECTIONAL	REMARKS:	EASY HARD X-HARD
PANELS CORNERS		
RACEWAY COVER		
RACEWAY CORNERS		
STRETCH		
APPROVED ☐ NOT APPROVED ☐ CONDITIONAL APPROVAL ☐		
REMARKS:		
* This fabric is approved for upholster-ability only. The approval does not account for the durability of the fabric at the time of, and after installation of the product		
APPROVAL SIGNATURE: DATE:		

C.O.M AUTHORIZATION FORM FOR COMPILE PEDESTAL CUSHIONS

CUSTOMER INFORMATION

To be completed by the dealer/design firm. Use one form per textile. Incomplete information may delay or prevent approval.

A+D/Dealer/Company Name:			Contact:			Date:														
Billing Address:			Phone:																	
City:		State:		Zip:		Fax:														
End-User/Project Name:			End-User/Project Registered?			YES		NO		If YES, The Evolve Quote#:										
TEXTILE APPLICATION INFORMATION																				
MODEL NUMBER				QUANTITY				SPECIAL INSTRUCTIONS												
Textile Name (Series/Style #):																				
Textile Color Name and Description:																				
Country of Origin:																				
Mill or Manufacturer's Name:																				
Textile Content (% Cotton, % Poly, % Wool, etc.):																				
Textile Width:			Pattern Repeat:			VERTICAL			HORIZONTAL			Rail Roaded?			YES			NO		
TEXTILE DIRECTION						NEW TEXTILE						PREVIOUSLY APPROVED TEXTILE								
 STAPLE FABRIC TO THIS FORM IN THE DIRECTION IN WHICH THE FABRIC IS TO BE UPHOLSTERED WITH THE LEFT SIDE OF THIS PAGE BEING THE SAME LEFT AS THE CUSHION.						Attached textile sample (Minimum 5"x 5" Max 12"x 12") In correct DIRECTION and SIDE.						Fax completed form to: 856.596.5684								
						MAIL FORM AND TEXTILE SAMPLE ONLY TO:														
						GLOBAL - COM Department 17 West Stow Road Marlton, NJ 08053 856.596.3390														
						Please contact your local EVOLVE CustomeCare representative for status of all COM requests. When textile is approved and an authorization number issued, a set of shipping instructions will be faxed or e-mailed to you.														
Approved textiles are to be shipped to the address that will be included with instructions. Do not ship textiles to the address on this form. Dealer is responsible for the shipping expenses. Brokerage fees will be paid for by Global. However, duties imposed by North American Governments related to textile materials, content and Country of Origin, additional fees may apply and will be billed separately.																				
Please Note: C.O.M Textiles may not be shipped without shipping documents. GLOBAL is not responsible for any material shipped without the authorization number.																				
Please be advised that Global has phased out the use of textiles that contain certain Phthalates, including but not limited to: DEHP (di (2-ethylhexyl) phthalate), DBP (di-n-butyl phthalate), BBP (butyl benzyl phthalate) and DINP (di-isononyl phthalate) (collectively the "Listed Chemiclas"). The Listed Chemicals are used in certain types of vinyls. Global cannot accept orders for textiles that contain the Listed Chemicals, if such orders are to be shipped to the U.S.A. or are intended for customer in the U.S.A. If you are not sure if the C.O.M you have selected contains the Listed Chemicals, please contact the manufacturer or supplier of the fabric to verify.																				
EVOLVE AUTHORIZATION FORM (TO BE COMPLETED BY CUSTOMERCARE REP.)																				
CAN#:				TEXTILE YARDAGE (REQUIRED FOR THE ORDER):				GU CODE:												
SIGNATURE: _____				PRINT NAME: _____				DATE: _____												



APPENDIX

The Evolve Furniture Group has partnered with the software vendors listed below to provide you with an online source for viewing the 2019 Compile Electronic Catalog. Please visit their websites for additional information and download details.

2020 Technologies

www.2020technologies.com
5503 Mile Road NW
Grand Rapids, MI 49544
Phone: 800-638-6002

Ice Edge Business Solutions

www.ice-edge.com
4001 S 700 East, Suite 450
Salt Lake City, UT 84107
Phone: 801-747-0373

KISP

www.kisp.com
Customer Support: 416-499-2457
Cad Services Team: 416-499-2457 x3
Customer Service e-mail: tellmemore@kisp.com
CAD Services requests CadServices@kisptech.com

Project Matrix

www.projectmatrix.com
11655 Lebanon Rd.
Cincinnati, OH 45241
Tech Support Instant Messenger: projectmatrixtech@yahoo.com
Phone: 513.554.1665
Fax: 513.554.1255

Quintero-Smith Incorporated/Midnight Oil

www.midnight-oil.com
10469 Kinnard Avenue
Los Angeles, CA 90024
voice: 800-350-7434 (US Only)
international: 310-478-5140
fax: 310-478-4572
e-mail: jimsr@q-si.com