

ENVIRONMENTAL Success Story



The entire Evolve panel system and the processes to manufacture it were designed to save and protect the environment. In addition, the product can be recycled at the end of its use, starting the process of recycled material over again.

Not only are Evolve panels 98.7% recyclable at the end of their lifespan, but throughout the initial manufacturing process Evolve maximizes the use of material that would otherwise go to landfill. An estimated 82% of an entire Evolve panel is made from recycled and environmentally friendly material.

Evolve is the first office systems furniture manufacturer to mold together 100% recycled wood waste (from its own factories) and 100% recycled plastic into its panel manufacturing process. In addition to using this unique Wood Fiber Composite (WFC), which is able to be reprocessed, Evolve has designed these molded components to enhance the sound capturing capabilities of the panel.

Fabric offerings include selections woven from 100% recycled yarn that is made from post-consumer and postindustrial waste. After panel production all fabric scraps are collected, baled and sent to a fabric recycler. For sound absorption, Evolve utilizes mineral wool insulation that is made from recycled slag (a steel by product) and basalt rock. This high density mineral wool provides maximum sound absorption and is fire resistant, water repellent and will not support growth of fungi or mildew.

Evolve epoxy powder coating process involves no liquids and is solvent free. It contains no harmful VOC's or lead. Up to 99% of over sprayed powder is reclaimed, mixed with virgin powder and reused. All powder that doesn't get recirculated is recycled and used to paint non-exposed parts.

AT EVOLVE WE ARE COMMITTED TO:

- **Provide** our customers with products that, through their entire life cycle, minimize the negative impacts on the environment.
- **Exercise** diligence in the continuous improvement of our environmental systems and the prevention of pollution.
- **Comply** with both the spirit and the letter of all relevant environmental legislation and regulations.

Evolve is ISO 9001: 2008 Registered and Greenguard Certified

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