

textiles and finishes

Care and Cleaning

The following guide encompasses the Compile System line.

The guide was compiled using information from our "raw" material suppliers and is relevant only to our standard offering finishes and textiles.

FABRICS

To extend the life of your upholstered panels, regularly dust the panel to prevent airborne particles from penetrating the fabric surface.

For light soiling, use a damp cloth and blot the spot with very slight pressure, taking care never to soak the fabric. Dry with a clean cloth by blotting - never rub fabric. More intense stains can be treated the same way, but with a mild detergent. Always test fabric first in an unseen area before using any cleaning method.

PANEL FRAMES

The panel frames are manufactured out of sturdy aluminum with a powder coated enamel paint finish. To clean the frames of the panels, and all hardware associated with the Evolve line, simply utilize a clean, damp cloth. For stubborn stains on the panel frames, you may consider adding a mild detergent.

GLAZED PANELS

Cleaning of the glazing in panels should only be done with a damp lint-free cloth. A mild detergent can be used if necessary. Do not use paper towels in combination with a window cleaner-this may cause scratches to the glazing.

WORKSURFACES

The worksurfaces are manufactured using primarily Nevamar Brand laminates as the exposed surface. To properly clean these areas, it is best to use a clean, damp cloth and circular motion to prevent streaks. For stubborn stains, you are able to add a mild detergent to the water. Be certain not to use an ammonia-based solution. It will react with the PVC, or wood edge trim, causing permanent damage to the contacted areas.

ACCESSORIES

The accessories sold with the Evolve product line can be simply cleaned with a clean, damp cloth. If they are really dirty, a mild, non-abrasive solution may be added. Wipe with a damp cloth after the solution, and finally, a dry cloth.

LAMINATES – THERMALLY FUSED & HIGH PRESSURE

Absolute Acajou*	ACJ
Asian Night*	ASN
Avant Cherry*	AWC
Avant Honey*	AWH
Black*	BLK
Blizzard*	BZD
Blizzard Matrix	BMX
Brushed Cobalt*	BRC
Clear Maple*	CMB
Custom Grey	CGY
Dark Espresso*	DES
Designer White*	DWT
Grey	GRY
Grey Matrix	GRX
Hayden Grey (Taupe)*	HGT
Hayden Linen	HLN
Quartered Mahogany*	QTM
Shaker Cherry*	SKC
Stone Dust	SDT
Stone Linen	SLN
Storm Grey	SOG
Studio White Matrix	SWX
String	STG
Tiger Fruitwood*	TFW
Tiger Maple*	TMP
Tiger Walnut*	TWL
Walnut Heights*	WHE
Willow Grey	WGY
Winter Cherry	WCR
White Chocolate*	WHC

Additional paint and laminates may be available. Contact Evolve Customer Support for details.

* Matching Wood Grain PVC edge available.

* PVC panel and connector trims are discontinued. Effective 12/2014

* 1 1/8" Worksurfaces are discontinued. Effective December 2014

PVC EDGE TRIM

Absolute Acajou	AAE
Asian Night	ASE
Avant Cherry	ACE
Avant Honey	AHE
Black	BLK
Blizzard	BZD
Brushed Cobalt	BRC
Charcoal	CHR
Clear Maple	CMB
Dark Espresso*	DES
Designer White	DWE
Nevada	NEV
Quartered Mahogany	QTM
Shaker Cherry	SKE
Silver	SIL
Taupe	TPE
Tiger Fruitwood*	TFW
Tiger Maple*	TMP
Tiger Walnut*	TWL
Tungsten	TUN
Walnut Heights	WHE
White Chocolate*	CBE
Winter Cherry	WCR

* 1 7/16" HPW PVC Trim for Worksurfaces is not available in Dark Espresso (DES), Tiger Fruitwood (TFW), Tiger Maple (TMP) and Tiger Walnut (TWL).

WOOD VENEER WORKSURFACES*

Biscotti	VBO
Caramel Bamboo	VBM
Cocoa Walnut	VCW
Dark Cherry	VDC
Espresso Walnut	VEW
Hazelnut	VHM
Honey Maple	VMS
Java	VJO
Latte Walnut	VLW
Natural Cherry	VNC
Natural Maple	VMP
Red Cherry	VRC
Tuscan Walnut	VTW
Walnut	VWL
Warm Cherry	VWC

All wood veneer worksurfaces are 1.38" thick.

*Note: Wood veneer options for worksurfaces are available at an up charge and with an extended lead time. Contact Evolve Customer Support for details.

PAINT & FRAME COLORS

(for application to trim, steel components, PVC, vertical and horizontal members)	
Black	BLK
Designer White	DWT
Nevada	NEV
Steel	STL

ACCENT PAINTED FINISHES

Crystal Blue	CYB
Lime Green	LMG
Orange Flame	ORF
Steel Blue	STB
Vermilion Red	VLR

Accessory painted finishes are subject to 10% upcharge and minimum order of 50 pieces, orders under 50 pieces subject to \$500 net fee



PANEL FABRICS – GRADE 1

Anchorage - 35% Post - consumer Recycled Polyester and 65% Pre -consumer Recycled Polyester

Birch	AN40
Green Apple	AN41
Lapis	AN42
Straw	AN43
Wolf	AN44
Goose	AN45
Angora	AN46
Cumin	AN47
Asteriod	AN48
Geranium	AN49
Thistle	AN50
Graphite	AN51
Slate	AN52
Quarry Blue	AN53
Onyx	AN54
Pumpkin	AN55
Red Delicious	AN56
Sunshine	AN57
Magenta	AN58
Waterfall	AN59
Green Olive	AN60
Vanilla	AN61
Cobalt	AN62

Birdseye - 100% Recycled Polyester

Outlook	BE21
Rock	BE22
Vista	BE23
Impression	BE25
Glide	BE26
Panorama	BE27
Flight	BE29

Chance - 63% Virgin Polyester, 37% Post-Consumer Recycled Polyester

Mist	CN51
Dill	CN52
Island	CN53
Plaza	CN54
Tranquil	CN55
Malt	CN56
Navajo	CN57
Prairie	CN58
Cinder	CN59
Oasis	CN66

Linea - 100% Post Consumer Recycled Polyester

Queue	LN41
Cord	LN42
Twine	LN43
Thread	LN44
Contour	LN45
Silhouette	LN46
Cable	LN47
Route	LN48

Loopy - 100% Recycled Polyester

Oyster	LP60
Putty	LP61
Marble	LP62
Hazelnut	LP63
Latte	LP64
Bay	LP65
Wild Rice	LP66
Harbor	LP67

Meander - 100% Polyester

Sandshell	MN71
Overcast	MN72
Agate Taupe	MN73

Melody - 100% Recycled Polyester

Spray	ME40
Pond	ME41
Sand Bar	ME42
Silt	ME43
Pebble	ME44
Lake	ME45
Gravel	ME46
Boulder	ME47

Pact - 65% Post Industrial Recycled Polyester / 35% Post-Consumer Recycled Polyester

*Grade 1 + 10%	
Midnight	PA51
Sketch	PA52
Harbor	PA53
Dove	PA54
Putty	PA55
Lime	PA56
Eureka	PA57
Delft	PA58
Coastal	PA59
Nectar	PA60
Rubine	PA61
Roma	PA62

Pinpoint - 100% Post-Consumer Recycled Polyester

Bliss	PN11
Delight	PN12
Dune	PN13
Infusion	PN14
Ebony	PN15
Fresh	PN16
Carrot	PN17
Splash	PN18
Vibe	PN19
Gala	PN20

Script - 89% Post-Consumer Recycled Polyester / 11% Polyester.

*Grade 1 + 10%	
Almond	SC60
Patina	SC61
Sterling	SC62
Slate	SC63
Charcoal	SC64
Flint	SC65
Taupe	SC66
Feldspar	SC67
Pebble	SC68
Shadow	SC69

Streak - 100% Recycled Polyester

Beach	SR81
Shade	SR86
Stretch	SR88
Sprint	SR89
Roll	SR91
Dart	SR92
Zoom	SR93
Splash	SR94
Whiz	SR95
Flash	SR96

Tek - 100% Recycled Polyester

Finesse	TX60
Grain	TX61
Essence	TX62
Warp	TX64
Mesh	TX67
Form	TX69
Spice	TX71
Glacier	TX72
Spring	TX73
Harmony	TX74
Smoke	TX75
Pebble	TX76

Terrace - 100% Post-Consumer Recycled Polyeste

Lotus	TC60
Tigerlily	TC61
Shadow	TC62
Cobble	TC63
Cherry Blossom	TC64
Bluebell	TC65
Apple	TC66
Haze	TC67
Cerise	TC68
Twilight	TC69
Wintergreen	TC70
Ironwork	TC71
Flirt	TC73
Echo	TC74
Glacier	TC75

Universe - 100% Polyester

Milkyway	UV01
Creme Brulee	UV02
Whitecap	UV03
Wheat	UV04
Seneca	UV05
Mica	UV06
Cosmic	UV07
Depth	UV08

PANEL FABRICS— GRADE 2

Cyclone - 56% post-consumer recycled polyester and 44% polyester.

Stove Pipe	IM37
Stainless.....	IM40
Polished Pewter	IM41
Welded Steel	IM43
Etched Bronze.....	IM44
Fired Titanium.....	IM46
Chrome.....	IM49
Dark Annealed.....	IM50
Karat.....	IM54
Red Metal.....	IM55
Oxidized Bronze.....	IM56
Bright Ray.....	IM57
Bismuth Crystal	IM58
Gallium Blue.....	IM59

Dashing -100% Post-Consumer Recycled Polyester

Classic Silver.....	DS21
Refined Marble.....	DS22
Antique Sage.....	DS23
Polished Slate	DS24
Genteel Beige	DS25
Bespoke Tan	DS26
Dapper Grey.....	DS27

Frost - 100% EcoPolyester

Dew.....	FR30
Earth.....	FR31
Blight.....	FR32
Chill	FR34

Mesh - 100% Recycled Polyester

Canyon.....	B33A
Napa Valley.....	B34A
Huntington.....	B36A
Huron.....	B37A
Heartland.....	B39A
Oat.....	B81A
Pepper.....	B82A
Limestone.....	B84A
Zinc.....	B86A

Peripheral - 100% Eco Polyester

Smut.....	PE82
Smudge.....	PE83
Coal.....	PE84
Ash.....	PE85
Cream.....	PE86
Powder.....	PE87

Punch Card - 78% Polyester / 22% Recycled Polyester.

*Maximum panel width is 48'.

Crisp.....	PU61
Orange.....	PU62
Alabaster.....	PU63
Crimson.....	PU64
Sky.....	PU65
Putty.....	PU66
Burgundy.....	PU67
Cadet.....	PU68
Silver Lining.....	PU69
Navy.....	PU70
Carbon.....	PU71
Peat.....	PU72
Abyss.....	PU73

Quadrille - 52.5% Polyester / 47.5% Recycled Polyester

*Maximum panel width is 48'

Escapade.....	QU30
Shenanigan	QU31
Revelry.....	QU32
Spring.....	QU33
Regalia.....	QU34
Soiree.....	QU35
Zest.....	QU36
Gambol.....	QU37
Leisure.....	QU38
Fair.....	QU39
Fiesta.....	QU40
Carnival.....	QU41
Spree.....	QU42
Opus.....	QU43
Jubilee.....	QU44
Masquerade.....	QU45
Cabarets.....	QU46



GRADE 1

Drama - 65% Olefin / 35% Polyester

Grey	D801
Dusk	D802
Navy Blue	D803
Black	D804
Burgundy	D805
Sage	D806
Beige	D807
Denim Blue	D808
Wheat	D809
Tan	D810

Hudson - 100 Post-Consumer Recycled Polyester

Cordovan	HD02
Ruby	HD03
Orange	HD04
Wheat	HD05
Meadow	HD06
Coffee	HD07
Grey	HD08
Mocha	HD09
Thyme	HD10
Carbon	HD11
Midnight	HD12
Ocean	HD13
Cerulean	HD14

Jenny - 100% Polyester

Midnite	JN01
Ebony	JN02
Slate	JN03
Vermilion	JN07
Admiral	JN08
Charcoal	JN11
Silver Lining	JN25
Oatmeal	JN26
Sunflower	JN27
Cascade	JN28
Harvest	JN29
Mellon	JN30
Berry	JN31
Green Grass	JN32
Roast	JN33

Mock Leather - 100% Polyvinyl Chloride

Black	550
Chamois	559
Surf	570
Latte	571
Melon	572
Delta	573
Bronze	574
Rouge	575
Jade	576
Graphite	577
Chaps	578
Cabernet	579
Alpine	591

Pebbles - 100% Polypropylene

Clay	PB01
Fawn	PB02
Sea Side	PB03
Stone	PB04
Marine	PB05
Atrium	PB06
Rhapsody	PB07
Ocean	PB08
Asphalt	PB09

Quilt - 100% Polyester

Black	QL10
Charcoal Grey	QL11
Navy	QL14
Wine	QL16
Silver	QL19
Feather	QL20
Dune	QL21
Meadow	QL22
Cadet	QL23
Geranium	QL24
Daisy	QL25
Quest	QL26
Punch	QL27
Tangerine	QL28
Cocoa	QL29

Sprinkle - 68% Olefin / 32% Polyester

Cabernet	S101
Plum	S102
Barley	S103
Copper	S104
Sapphire	S106
Jade	S107
Stone	S108
Cobalt	S109
Black	S110
Graphite	S111

Station - 61% Recycled Polyester / 39% Polypropylene

Green Olive	SN81
Sterling Silver	SN82
New Silver	SN83
Wheat	SN84
Sand	SN85
Sapphire	SN86
Tomato	SN87
Copper	SN88
Marine	SN89
Night Time	SN90
Charcoal	SN91
Taupe	SN92
Milk Chocolate	SN93

Terrace - 100% Post-Consumer Recycled Polyester

Lotus	TC60
Tigerlily	TC61
Shadow	TC62
Cobble	TC63
Cherry Blossom	TC64
Bluebell	TC65
Apple	TC66
Haze	TC67
Cerise	TC68
Twilight	TC69
Wintergreen	TC70
Ironwork	TC71
Pine Cone	TC72
Flirt	TC73
Echo	TC74

Urban - 62% Recycled Polyester / 32% Polyester

Red Rose	UR10
Ocean Blue	UR11
Blue Bayou	UR12
Green Grass	UR13
Sandcastle	UR14
Beach Day	UR15
Boardwalk	UR16
Earth	UR17
Brown Ridge	UR18
White Sand	UR19
Granite Rock	UR20
Gravel Road	UR21
Black Coal	UR22

Waterfall - 60% Virgin Polyester / 40% Post - Consumer Recycled Polyester

Trance	WA40
Tryst	WA41
Splash	WA42
Victoria	WA43
Imagine	WA44
Sky	WA45
Rainforest	WA46
Rumble	WA47
Prism	WA48
Tranquility	WA49
Grand	WA50
Rushing	WA51
Majestic	WA52
Pacific	WA53
Dance	WA54

GRADE 2 (FABRIC)

Crescent - 100% Nylon with Teflon
Designed to color coordinate with
Renewal and Quantum fabrics.

Cocoa	700
Pear	701
Silver	702
Oatmeal	703
Lemon	704
Flame	705
Stem	706
Ruby	709
Raven	789
Cobalt Blue	790
Cinder Grey	792
Pine	799
Arctic	800

Imprint - 100% Post-Consumer Polyester

Almond	IM70
Cork	IM71
Sand	IM72
Currie	IM73
Candy Apple	IM74
Ocean	IM75
Navy	IM76
Green Tea	IM77
Celery	IM78
Oregano	IM79
Walnut	IM80
Paprika	IM81
Graphite	IM82
Slate	IM83
Licorice	IM84

Match - 100% Recycled Polyester

Desert	MT20
Sand	MT21
Moss	MT22
Orange	MT23
Sunset	MT24
Blue	MT25
Wave	MT26
Green	MT27
Chocolate	MT28
Burgundy	MT29
Grey	MT30
Quarry	MT31
Black	MT32
Arctic	MT33

GRADE 2 (FABRIC) - CONTINUED

Renewal - 70% Nylon / 30% Recycled Polyester with Teflon Designed to color coordinate with Crescent and Quantum fabrics.

Pewter	RN30
Cork	RN31
Cherry Fields.....	RN32
Volcanic Ash.....	RN33
Thunderstorm	RN34
Blue Grass	RN36
Leaf.....	RN38
Melon.....	RN39
Blueberry.....	RN40
Blue Bayou	RN41
Tomato.....	RN44
Amethyst.....	RN45
Ochre.....	RN47

Replay - 100% Post-Consumer Recycled Polyester

Taupe	RP20
Caramel	RP21
Paprika	RP22
Wine	RP23
Ocean	RP24
Navy	RP25
Pistachio.....	RP26
Moss	RP27
Turquoise	RP28
Teal	RP29
Autumn	RP30
Dark Chocolate	RP31
Slate.....	RP32
Dove	RP33
Coal	RP34

Silhouette - 100% Nylon with Teflon Designed to color coordinate with Cumulus and Oxygen fabrics.

Asphalt	SL20
Acorn	SL21
Indigo	SL22
Shiraz	SL23
Verdant	SL24
Bronze	SL25
Camel	SL26
Jade	SL27
Sienna	SL28
Charcoal	SL30
Claret	SL32
Hunter.....	SL35
Sapphire.....	SL36

GRADE 2 (VINYL)

For availability of chair series in Vinyl, please contact a Global Sales Representative.

Allante - 100% Vinyl Face / 100% Polyester Backing

Cadet	A01E
Light Neutral	A02E
Charcoal	A03E
Regimental Blue	A11E
Galaxy	A13E
Burgundy	A17E
Wine	A18E
Nu-Red	A19E
Elephant	A21E
Cinnamon	A22E
Beach Wood	A23E
Teak	A24E
Light Sand	A25E
Cream	A26E
Medium Beige	A27E
Light Sandlewood	A29E
Light Parchment	A31E
Sea Oyster	A32E
Espresso	A33E
Medium Neutral.....	A35E
Nu-Antelope	A36E
Dark Pewter	A38E
Nu-Shale	A40E
Grey.....	A41E
Bisque	A42E
Black	A43E
Ash	A44E
Medium Grey	A45E
Pearl Grey	A46E
White.....	A48E
Tundra.....	A49E
Harvest.....	A50E
Magnolia.....	A51E
River Blue.....	A52E
Meadow.....	A53E
Hideaway.....	A54E
Sea Cruise.....	A55E
Reef.....	A56E
Parrot.....	A57E
Khaki.....	A58E
Tumbleweed.....	A59E
Cayenne.....	A60E
Butterscotch.....	A61E
Twine.....	A62E
Mango.....	A63E

GRADE 3 (RECYCLED)

Couture - 100% Post-Consumer

Polyester	
Champagne	CE70
Mocha	CE71
Pecan.....	CE72
Raspberry	CE73
Sapphire.....	CE74
Neptune.....	CE75
Lake.....	CE76
Willow.....	CE77
Sassy.....	CE78
Fudge.....	CE79
Persimmon.....	CE80
Carbon.....	CE81
Sterling.....	CE82
Peat.....	CE83

GRADE 5

Genuine Leather/Mock Leather

combinations - 100% Leather / 100%

Polyvinyl Chloride

Black.....	450/550
Chamois.....	459/559
Surf.....	470/570
Latte	471/571
Melon.....	472/572
Delta.....	473/573
Bronze.....	474/574
Rouge	475/575
Jade.....	476/576
Graphite.....	477/577
Chaps.....	478/578
Cabernet.....	479/579
Alpine.....	491/591

GRADE 8

Genuine Leather 100% Leather

Black.....	450
Chamois.....	459
Surf.....	470
Latte	471
Melon.....	472
Delta.....	473
Bronze.....	474
Rouge	475
Jade.....	476
Graphite.....	477
Chaps.....	478
Cabernet.....	479
Alpine.....	491



PANEL COM REQUEST FOR APPLICATION TEST

SEND COMPLETED FORM AND FABRIC TO:

Compile Customer Service
565 Petrolia Road, Doors 1 & 2
Toronto, Ontario M3J2X8
Phone: 416.739.5000

Requested By: _____

Phone #: _____

Fax #: _____

Dealer/Specifier

Dealer Contact: _____

Evolve CSR: _____

Phone #: _____

Fax #: _____

FABRIC INFORMATION

Fabric Manufacturer: _____

Color Name: _____

Color #: _____

Pattern Name: _____

Pattern #: _____

Content: _____

Weight: _____

Width: _____

Repeat Horizontal: _____

Repeat Vertical: _____

Other Comments: _____

REQUEST FOR APPLICATION TEST (THIS REQUIRES 2 YARDS OF FABRIC)

_____ Compile Panel

_____ Compile Tackboard

Total Number of yards for testing: _____

Please Note:

Compile is not responsible for the duty and brokerage fees for C.O.M. Fabric to clear customs. These charges will be billed to the dealer on a separate invoice.

PANEL FABRIC SPECIFICATION SHEET

SEND COMPLETED FORM TO:

Compile Customer Support 565
 Petrolia Road, Doors 1 & 2
 Toronto, Ontario M3J2X8 Phone:
 416.739.5000

SUPPLIER PATTERN WIDTH CONTENT	REMARKS: _____ _____ _____ _____	
LIGHT FASTNESS FLAMMABILITY TUNNER TEST	REMARKS: _____ _____ _____ _____	
CUT PRICE 1 - 3 ROLLS 4 ROLLS	REMARKS: _____ _____ _____ _____	
DIRECTIONAL PANELS CORNERS RACEWAY COVER RACEWAY CORNERS STRETCH	REMARKS: _____ _____ _____ _____	EASY HARD X-HARD
APPROVED <input type="checkbox"/> NOT APPROVED <input type="checkbox"/> CONDITIONAL APPROVAL <input type="checkbox"/>		
REMARKS: _____ _____ _____		
<p><small>* This fabric is approved for upholster-ability only. The approval does not account for the durability of the fabric at the time of, and after installation of the product</small></p>		
APPROVAL SIGNATURE: _____		DATE: _____



TOP

**STAPLE
MINIMUM 6" X 6"
FABRIC SAMPLE HERE
IN THE DIRECTION IT IS TO BE
APPLIED TO THE PRODUCT**

BOTTOM



APPENDIX

The Evolve Furniture Group has partnered with the software vendors listed below to provide you with an online source for viewing the 2014 Compile Electronic Catalog. Please visit their websites for additional information and download details.

2020 Technologies

www.2020technologies.com
5503 Mile Road NW
Grand Rapids, MI 49544
Phone: 800-638-6002

Ice Edge Business Solutions

www.ice-edge.com
4001 S 700 East, Suite 450
Salt Lake City, UT 84107
Phone: 801-747-0373

KISP

www.kisp.com
Customer Support: 416-499-2457
Cad Services Team: 416-499-2457 x3
Customer Service e-mail: tellmemore@kisp.com
CAD Services requests CadServices@kispstech.com

Project Matrix

www.projectmatrix.com
11655 Lebanon Rd.
Cincinnati, OH 45241
Tech Support Instant Messenger: projectmatrixtech@yahoo.com
Phone: 513.554.1665
Fax: 513.554.1255

Quintero-Smith Incorporated/Midnight Oil

www.midnight-oil.com
10469 Kinnard Avenue
Los Angeles, CA 90024
voice: 800-350-7434 (US Only)
international: 310-478-5140
fax: 310-478-4572
e-mail: jimrsr@q-si.com

